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(54) NONAQUEOUS ELECTROLYTE SECONDARY BATTERY AND MANUFACTURE **THEREOF**

(57) Abstract:

PURPOSE: To provide a new nonaqueous electrolyte secondary battery excellent in a charge/discharge characteristic at high voltage with high energy density further with a long cycle life and a method of manufacturing this battery.

CONSTITUTION: In a nonaqueous electrolyte secondary battery comprising at least

positive/negative electrodes and a lithium ion conductive nonaqueous electrolyte, as a negative electrode active material, a composite oxide, represented by a composition formula LixSi1-yMyOz (where 0≤x, 0<y<1, 0<z<2) to contain lithium of silicon Si with a metal except alkaline metal or similar metal M except silicon, is used. In this way, the secondary battery, having low poor potential of the negative electrode active material, large charge/discharge capacity in a poor potential region of 0 to 1V relating to metal lithium, high voltage high energy density, further excellence in a large current charge/discharge characteristic, also small deterioration by an overcharge/overdischarge and a long cycle life, is obtained.

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